

University of Illinois Department of Agricultural and Biological Engineering
 Bioenvironmental and Structural Systems Lab
 Final Report

Project Number: 20436
 Test Date: November 24, 2020

Fan:	Motor:	Shutter: Butterfly damper
Make- <i>Chore-Time</i>	Make- <i>Lafert</i>	Material- <i>Poly</i>
Model- <i>56911-3</i>	Model- <i>HPS 90 625 41</i>	# Doors- <i>2</i>
Blade dia.- <i>56.8"</i>	Hp- <i>2.06 kW</i>	# Columns- <i>-</i>
Orifice dia.- <i>57.3"</i>	RPM- <i>630</i>	Door length - <i>-</i>
	Volts- <i>380-480</i>	Location- <i>exhaust</i>
Blade:	Amps- <i>4.1</i>	
Number- <i>3</i>	Hz- <i>-</i>	Guards:
Shape- <i>propeller</i>	Phase- <i>3</i>	Description- <i>wire</i>
Material- <i>galvanized steel</i>	S. F.- <i>-</i>	Spacing- <i>1.3" x 2" / 5.5" concentric</i>
Pitch- <i>-</i>		Location- <i>intake / exhaust</i>
Clearance- <i>0.2"</i>	Housing:	
	Material- <i>Poly and galv. Steel</i>	Discharge Cone:
Drive Sheaves:	Intake area- <i>55.9" x 55.9"</i>	Depth- <i>34.8"</i>
Drive dia.- <i>direct</i>	Discharge- <i>57.3" dia.</i>	Minor dia.- <i>56.6"</i>
Axle dia.- <i>drive</i>	Depth- <i>22.5"</i>	Major dia.- <i>70"</i>

Notes: *speed control: Invertek Optidrive E3 ODE-3-140041-301A. Fan sub-assembly part no. 56911-1P*
Three phase 380V 50 Hz AC input to drive

Test Conditions:

T(wb): 55.5	Barometric pressure, recorded	29.30
T(db): 73	Barometric Pressure, corrected	29.18

							SI Units			
Static Pressure (in.H2O)	Airflow (cfm)	rpm	Volts	Amps	Watts	cfm/Watt	Static Pressure (Pa)	Airflow (m ³ /hr.)	(m ³ /hr)/W	W/1000m ³ /hr
42 Hz										
0.00	35100	633	380.9	2.35	1453	24.1	0	59600	41	24
0.05	33400	633	379.8	2.51	1544	21.6	12	56700	36.8	27
0.10	31900	633	378.1	2.69	1651	19.3	25	54200	32.8	30
0.15	30500	633	380.6	2.80	1733	17.6	37	51800	29.9	33
0.20	28900	633	379.3	2.96	1817	15.9	50	49000	27	37
0.25	27100	633	377.6	3.12	1915	14.1	62	46000	24	42
0.30	24900	633	376.8	3.25	1981	12.6	75	42300	21.4	47
0.35	22700	633	380.6	3.35	2067	11.0	87	38500	18.6	54
0.40	18700	633	380.3	3.45	2135	8.8	100	31800	14.9	67
38.3 Hz										
0.00	32200	578	380.8	1.83	1125	28.6	0	54800	48.7	21
0.05	30500	578	381.1	1.97	1218	25.0	12	51800	42.6	23
0.10	29000	579	381.3	2.10	1297	22.3	25	49300	38	26
0.15	27100	578	381.5	2.23	1381	19.6	37	46000	33.3	30
0.20	25300	578	381.4	2.36	1457	17.3	50	42900	29.5	34
0.25	22800	578	380.5	2.48	1529	14.9	62	38800	25.4	39
0.30	20500	579	379.8	2.58	1592	12.9	75	34800	21.9	46
0.35	16100	578	378.9	2.66	1638	9.8	87	27400	16.7	60
33.3 Hz										
0.00	28400	503	380.0	1.25	764	37.1	0	48200	63.1	16
0.05	26400	503	380.3	1.38	847	31.2	12	44900	53.1	19
0.10	24500	503	380.5	1.49	915	26.8	25	41600	45.5	22
0.15	22300	503	380.7	1.59	983	22.7	37	37900	38.5	26
0.20	19800	503	380.8	1.69	1045	19.0	50	33700	32.3	31
0.25	16300	503	381.1	1.77	1091	14.9	62	27700	25.4	39
0.30	11700	503	381.2	1.85	1146	10.2	75	19900	17.3	58
28.3 Hz										
0.00	24400	428	379.4	0.81	491	49.8	0	41500	84.6	12
0.05	22100	428	379.6	0.91	555	39.9	12	37600	67.8	15
0.10	19500	428	379.8	1.01	614	31.8	25	33200	54.1	18
0.15	16400	428	379.9	1.09	664	24.7	37	27900	42.1	24
23.3 Hz										
0.00	19300	352	379.0	0.52	297	65.0	0	32800	110.4	9
0.05	16400	352	379.1	0.59	350	46.7	12	27800	79.4	13
0.10	12200	352	379.4	0.64	385	31.7	25	20700	53.9	19
0.12	10000	352	379.3	0.64	385	26.0	30	17000	44.1	23